

Scope of Supply



Machine Model: **QAS 95 JD T4F RS**

Configuration:

- QAS 95 JD T4F RS : Base Machine
- Fuel Autonomy : 35.3 Hrs.
- AREP Excitation System : Standard
- Class H Alternator : Standard
- Deep Sea DSE 7310 Controller : Standard
- 3-Position Voltage Selector Switch : Standard
- Emergency stop : Standard
- DOT approved dual axle trailer with electric brakes : Standard for ES
- Convenience receptacles (120V&240V) : Standard for ES (2* 120V & 3* 240V)
- Block heater : Standard for ES
- Battery Charger : Standard for ES
- 110% Fluid Containment Frame : Standard for ES
- Battery cut off switch : Standard for ES
- External Fuel tank connection : Standard for ES
- Camlocks : Standard for ES
- Rental Ready Package : Standard for ES
 - ES Brand Labels
 - ES Specification Fire Extinguisher
 - ES MC4+ Telematics
 - ES Specification solar trickle charger

Scope of Supply



Machine Model: **QAS 125 JD T4F RS**

Configuration:

- QAS 125 JD T4F RS : Base Machine
- Fuel Autonomy : 26.4 Hrs.
- AREP Excitation System : Standard
- Class H Alternator : Standard
- Deep Sea DSE 7310 Controller : Standard
- 3-Position Voltage Selector Switch : Standard
- Emergency stop : Standard
- DOT approved dual axle trailer with electric brakes : Standard for ES
- Convenience receptacles (120V&240V) : Standard for ES (2* 120V & 3* 240V)
- Block heater : Standard for ES
- Battery Charger : Standard for ES
- 110% Fluid Containment Frame : Standard for ES
- Battery cut off switch : Standard for ES
- External Fuel tank connection : Standard for ES
- Camlocks : Standard for ES
- Rental Ready Package : Standard for ES
 - ES Brand Labels
 - ES Specification Fire Extinguisher
 - ES MC4+ Telematics
 - ES Specification solar trickle charger



Standard Scope of Supply

United MHC's QAS 95 & 125 JD T4F generators are prime power, multi-voltage, sound attenuated, mobile generators. They are powered by a John Deere Tier 4 Final, liquid-cooled, four-cylinder diesel engine.

The units consist of an alternator, diesel engine, cooling system, electrical distribution and control systems - all enclosed within a sound attenuated enclosure fabricated from powder coated steel with zinc rich primer. 6000 hr salt spray test.

Special attention has been given to the overall product quality, user friendliness, ease of serviceability, and economical operation to ensure best in class total cost of ownership.

Available Models

QAS 95 JD T4F
QAS 125 JD T4F

Multiple voltage – 95 kVA prime power – John Deere engine
Multiple voltage – 125 kVA prime power – John Deere engine

Standard Features

Compact, sound attenuated, corrosion resistant enclosure with single point lifting and 110% fluid containment

Heavy Duty alternator with AREP excitation and marine grade protection

DeepSea controller

Single side servicing with long run filters and 500-hour service intervals

John Deere 4045 engine with DOC & SCR after-treatment, ETM system and limited 5-year limited warranty

Identical enclosures and maintenance points between both models

Battery Charger (12V, 6A)

External Fuel Tank connections (3-way valve) located inside the enclosure

Emergency Stop

Remote Start / Stop

Benefits

Extremely durable and environmentally sensitive, designed to be used for everything from the oil patch to special event power

Start-up power for the most demanding sites with 300% over load starting capabilities

Reliable and intuitive controls for ease of use and diagnostic capabilities

Reduced total cost of ownership with easy access for mechanics

Proven engine platform with high reliability and Exhaust Temperature Management system that minimizes the risks of wet stacking

Reduces stock of service kits and inventory of parts with rental ROI kept in mind

On board charger to ensure the battery is always ready for service

Flexibility to work with an external and larger fuel tank for extended autonomy

External, recessed emergency stop for increased safety

Allows connection as a critical back-up unit via a 2-wire dry contact connection in the distribution panel



Technical Data¹

Performance		QAS 95 JD	QAS 125 JD
Frequency	Hz	60	60
Rated prime power @ 480V 3 ϕ	kW/kVA	76 / 95	100 / 125
Rated standby power @ 480V 3 ϕ	kW/kVA	83 / 104	110 / 138
3 ϕ Power factor		0.8	0.8
3 ϕ Voltage in 480V switch position (series star w/neutral)	V	480Y / 277	480Y / 277
Amp capacity @480V	A	114	150
3 ϕ Voltage in 240-208V switch position (parallel star w/neutral)	V	240YY / 139-208YY	240YY / 139-208YY
Rated prime power @ 240V 3 ϕ	kW/kVA	76 / 95	100 / 125
Amp capacity @240V 3 ϕ	A	229	300
Rated prime power @208V 3 ϕ	kW/kVA	70 / 87	86.5 / 108
Amp capacity @208V 3 ϕ	A	242	300
Rated prime power 1 ϕ	kW/kVA	52 / 52	65 / 65
1 ϕ Power factor		1	1
1 ϕ Voltage in 120-240V switch position (Zig-Zag)	V	240 / 120	240 / 120
Amp Capacity @240V	A	217	271
Amp Capacity @120V	A	217 x 2	271 x 2
Main breaker – Rated Current In	A	400	400
Power distribution - Terminal board		5 Wire (L1, L2, L3, N, Ground)	5 Wire (L1, L2, L3, N, Ground)
Terminal board connections		Bare Wire Terminals	Bare Wire Terminals
Maximum terminal cable size		350MCM	350MCM
Convenience receptacles ²		2 x NEMA 5-20R GFCI & 3 x 125/250V 50A CS6369	2 x NEMA 5-20R GFCI & 3 x 125/250V 50A CS6369
Max. sound pressure level (LPA) @23' @75% Load ³	dB(A)	73	73

Fuel consumption			
Fuel consumption at 100% load (PRP)	gal / h	5.36	7.06
Fuel consumption at 75% load (PRP)	gal / h	4.23	5.65
Fuel tank capacity	gal	166	166
Fuel autonomy @75% load & 90% of fuel capacity	h	35.3	26.4
DEF Tank Capacity	Gal (L)	9.19 (34.8)	9.19 (34.8)

Alternator			
Brand / Model		Leroy Somer 44.3 S3	Leroy Somer 44.3 S5
Excitation system		AREP (auxiliary winding)	AREP (auxiliary winding)
Digital Automatic Voltage Regulator (\pm 0.25%)		Leroy Somer D350	Leroy Somer D350
Insulation		Class H	Class H

Engine			
Model		John Deere 4045 HFG04	John Deere 4045 HFG06
US EPA Family		NJDXL04.5315	NJDXL0.4.5311
US EPA Tier		Tier 4 Final	Tier 4 Final
Displacement	L	4.5	4.5
Cylinders		4	4
Continuous engine output	hp	122	157
Gross engine power output	hp	133	172
Speed	rpm	1800	1800
Engine control		ECU	ECU
Aspiration		Turbo w/Intercooler	Turbo w/Intercooler
Engine oil capacity ⁴	US gal	5.4	5.4
Engine coolant capacity	US gal	2.25	2.25
Max. ambient temperature (@Sea Level) ⁵	$^{\circ}$ F	122	122
Min. starting temperature (w/o cold weather options)	$^{\circ}$ F	14	14
Minimum starting temperature (with cold weather options) ⁶	$^{\circ}$ F	-13	-13
Electrical system (Negative ground)	V	12	12
Engine alternator output	A	90	90
Battery Capacity (Cold Cranking Amps)	A	1100	1100

¹ All ratings are at a reference condition of 0' altitude and 20°C (72°F)

² Please see receptacle voltage configuration in Power Distribution section on page #7

³ Measured in accordance with ISO 2151 under free field conditions @ 7m distance (23ft)

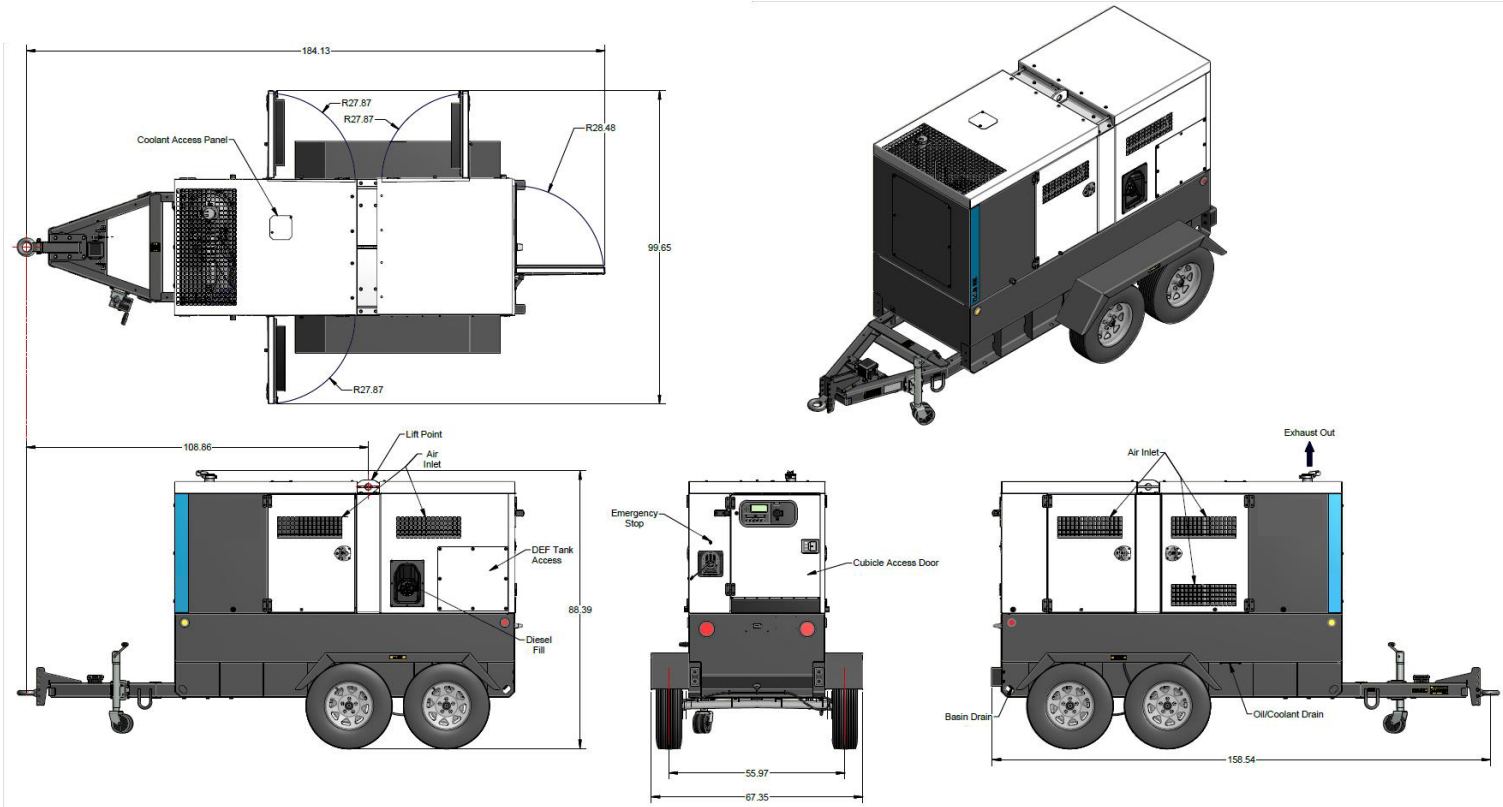
⁴ Engine oil to meet CJ-4 (low ash oil)

⁵ Please see "Derate Table" for altitude and temperature calculations on page #6

⁶ Cold weather option includes engine's variable speed fan and 0W40 synthetic oil. A 120V 1000W coolant heater comes as a standard (no option needed).

Dimensions

Trailer Mounted



Weight

Trailer Mounted – Wet (ready to operate)
Trailer Mounted – Dry

Units

Lbs
Lbs

QAS 95 JD

6,342
4,875

QAS 125 JD

6,485
5,180

Dimensions

Trailer Mounted (L x W x H)

Inches

160 x 67 x 88

160 x 67 x 88

Power Distribution

The main power is connected from the alternator through a 3-position voltage selector switch to the main power cubicle. The cubicle incorporates all power distribution, controls, sensing and protection devices.

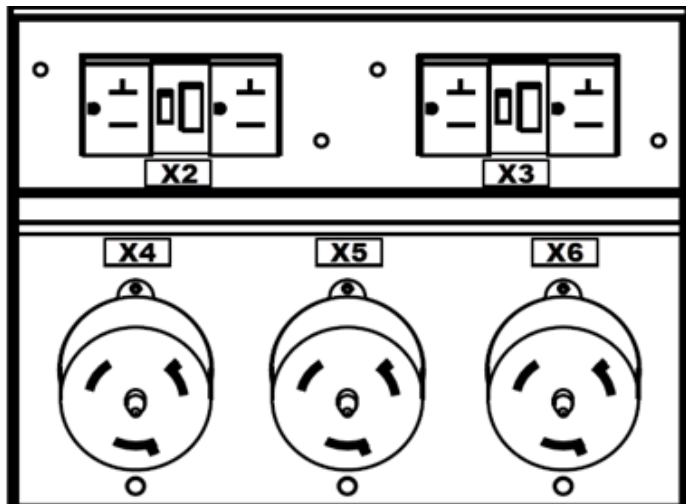
- ✓ 3-position Voltage Selector Switch (VSS)
- ✓ Current transformer x 3 (1 each leg)
- ✓ Single main breaker w/shunt trip
- ✓ Individual breakers for each receptacle
- ✓ Convenience receptacles located on outside of unit for easy access
- ✓ Terminal board for hard wiring
- ✓ Cam-Lock external quick connect
- ✓ External emergency stop switch (recessed)
- ✓ Neutral bonded to Ground with a removable bonding link accessible in the control cubicle

Please refer to the chart below for power distribution and voltages. NOTE: All voltages below are subject to change, depending on set point of "Fine Voltage Adjustment" potentiometer and Voltage Selector Switch.

Fine Voltage Adjustment *	Voltage Selector Switch Position	120V Receptacle NEMA 5-20R	125/250V Receptacle CS6369	Terminal Board
				L1 L2 L3 N
	 240/120V 1Ø	120V	240/120V	
	 208/240V 3Ø	139V	240/139V	
	 208/240V 3Ø	120V	208/120V	
	 480V 3Ø	139V	240/139V	

*All voltages are adjustable with the "Fine Voltage Adjustment" potentiometer located on the control panel. Therefore, voltage may be different than what is shown in the above table. All voltages should be verified before connection to the unit.

Convenience Receptacles



Receptacle	Type
X2, X3	120V - NEMA 5-20R GFCI (outlets)
X4, X5, X6	125/250V - CS6369 (outlets)

Controller

The QAS 95 & 125 come equipped with a Deep Sea 7310 control module. This is a fully diagnostic ECU controller with large 3" display, that is intuitive and easy to operate with all functions conveniently at your fingertips. The controller also manages the engine ECU operating system, and a number of safety warnings and shutdowns on various parameters (listed below).

The controller is powered by a main On/Off switch located next to unit.

DeepSea 7310 Controller Functionality:

Home Page (displayed while running, scrolling every 3seconds)

- ✓ Generator voltage (ph-ph)

Status Page

- ✓ Generator voltage (ph-N)
- ✓ Generator voltage (ph-ph)
- ✓ Generator frequency
- ✓ Generator kw
- ✓ Generator power factor
- ✓ Generator amperage

Generator Page

- ✓ Generator current (A)
- ✓ Generator earth current
- ✓ Generator load (kw)
- ✓ Generator load (kVA)
- ✓ Generator power factor
- ✓ Generator load (kVAh)
- ✓ Generator load (kVAh, kVAh)
- ✓ Generator phase sequence
- ✓ Dual mutual status

Event Page

- ✓ Displays the last 250 events

Remote Start/Stop

- ✓ Automatic start/stop via 2 wire dry contact connection

Operational Buttons

- ✓ Start button
- ✓ Stop button
- ✓ Automatic mode (external remote start)
- ✓ Up/Down arrows

Info Page

- ✓ Model number
- ✓ USB identification number
- ✓ Configured engine type
- ✓ Module's date and time
- ✓ Scheduler setting

Engine Page

- ✓ Engine speed
- ✓ Oil pressure
- ✓ Coolant temperature
- ✓ Engine battery volts
- ✓ Run Time
- ✓ Oil Temperature
- ✓ Fuel Temperature
- ✓ Turbo Pressure
- ✓ Fuel Pressure
- ✓ Fuel Consumption
- ✓ Fuel Used
- ✓ Fuel Level
- ✓ Auxiliary Sensors
- ✓ Engine Maintenance Due
- ✓ Engine ECU Link

Engine DTC Page

- ✓ This page contains any active Diagnostic Trouble Codes that the engine ECU is currently generating. These alarms are conditions detected by the engine ECU and displayed on the DSE controller.





Engine

John Deere 4045

John Deere Tier 4 Final, turbo charged, intercooled, four-cylinder, liquid-cooled diesel engine provides ample power to operate the generator continuously at full-load.

Meets all US EPA, CARB and Environment Canada exhaust legislations with Tier 4 Final compliance. The engine utilizes a Selective Catalytic Reduction (SCR), Diesel Oxidation Catalyst (DOC) and Diesel Exhaust Fluid (DEF) to meet final Tier 4 emissions. All functionality of the engine is controlled automatically on the Deep Sea 7310 controller.

The engine has the capability to start the generator at 14°F (-10°C) with standard glow-plug aid. A 1000W, 110V coolant heater comes as standard.

The 166 gal (628L) fuel tank is sufficiently sized to operate the unit at full-load condition for long run times (see chart on page 4 for specifications).

The engine operates on a 12V negative ground electrical system with a 90A charging alternator. The cooling system is suitably designed for continuous operation in ambient conditions up to 122°F (50°C), with canopy door closed.

Fuel System

A large 166 gal (628L) polyethylene fuel tank provides safe diesel storage while eliminating tank corrosion contaminants from being introduced to your fuel system. With integrated fuel water separator and filter, the system is designed to help maintain clean and trouble-free diesel supply to the engine for reliable trouble-free operation.

- ✓ Pad-lockable diesel fill cap
- ✓ Fuel / Water separator
- ✓ Inline priming pump (w/ filter)
- ✓ Fuel pre-filter
- ✓ Fuel supply pump (w/ strainer)
- ✓ Fuel level sensor
- ✓ Low fuel shut down feature (programmable level)

Scheduled maintenance

Standard equipped with filters sized and designed to allow 500-hour service intervals under normal operating conditions. Extended time between services reduces downtime and total cost of ownership of the unit over its lifetime.

500 Hour Service Interval:

- ✓ Air filter
- ✓ Oil filter
- ✓ Fuel filter
- ✓ Fuel / water separator

1000 Hour Service Interval:

- ✓ Air filter
- ✓ Oil filter
- ✓ Fuel filter
- ✓ Fuel / water separator
- ✓ V-Belt

NOTE: Site specific operating conditions such as; poor fuel quality and low load profile may require more frequent service intervals.

Enclosure & Frame

The generator enclosure is designed for extreme applications to provide superior performance and reliability.

The enclosure is made of carbon steel, which is treated in a zinc rich primer then powder coated for optimal corrosion resistance and tested with salt spray for 6000 hours. The enclosure and frame are fully sealed from the radiator to the back of the unit, providing a true 110% containment of all fluids.

- ✓ 16Ga carbon steel, zinc rich primed, powder coated enclosure, 6000-hour salt spray tested
- ✓ Heavy duty, 7Ga carbon steel base frame
- ✓ 110% fluid containment
- ✓ Larger 166 gal (628L), polyethylene fuel tank
- ✓ Convenient 2" NPT drain at rear of machine to clean out the containment frame
- ✓ Superior level of rain ingress protection and design features
- ✓ Pad-lockable doors and fuel cap
- ✓ Engine fluid plumbed to exterior of frame for ease of service
- ✓ Central lifting point
- ✓ Sound dampening material and design to allow quiet operation at 73 dB(A)



Undercarriage

The QAS 95 & 125 provide utmost flexibility in installation, site handling or towing.

Trailer:

- ✓ Dual axle
- ✓ Available with electric (standard) or hydraulic (option) brakes
- ✓ DOT/Federal MVSS 49CFR571 approved light package and 7 flat blade RV style plug
- ✓ Adjustable height pintle hitch (3" lunette)
- ✓ 15" Rims w/ ST205/75D15 Tires for trailer use
- ✓ Heavy Duty torsion axles rated at 3,500 lbs each (total 7,000 lbs) w/ brakes
- ✓ GR40 5/16" Safety chains with 3/8" clevis slip hook and safety chain
- ✓ Screw jack leveling, with jockey wheel, 1,500 lbs static capacity
- ✓ Single point lifting structure
- ✓ D-Ring Tie down points x4

Manufacturing & Environmental Standards

The **QAS 95 & 125 JD T4F** is manufactured following stringent ISO 9001 Quality Management requirements, and by a fully implemented Environmental Management & Occupational Health and Safety Systems fulfilling ISO 14001 & ISO 45001 requirements.



Attention has been given to ensure minimum negative impact to the environment.

The **QAS 95 & 125 JD T4F** meets all current US EPA, CARB and Environment Canada exhaust and noise emission directives.



Supplied Documentation

The unit is delivered with documentation regarding:

Hard copies of the United MHC Operators Safety and Instruction Manual, United MHC Parts Book, John Deere Engine Manual and Parts book, in English as well as electronic copies available on request.

Warranty Registration card for engine and United MHC Generators (Units must be registered upon receipt).

Warranty Coverage

As per United MHC Program Agreement.